### DIN size W72×H36mm, W48×H48mm, W72×H72mm Counter/Timer

#### ■ Features

- •Selectable Counter or Timer function
- •The most various function (829,928 kinds of function)
- Prescale function
- •Programmable count speed to 10kcps
- ●Batch counter function for CT6, CT6-2P only
- •Selectable Voltage input (PNP) or No voltage input (NPN)

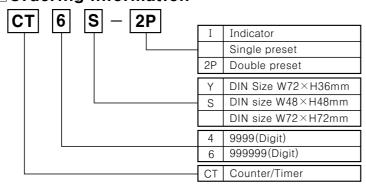
Please read "Caution for your safety" in operation

- •Ability to set ON/OFF time individually in Flicker (FLK) mode
- •Key Lock function





## Please read Caution manual before using. Ordering information



\*When using double preset type as timer mode, setting time is limited in one preset time.

### Specifications

	Sing	le preset	CT6Y	CT4S	CT6S	СТ6
Model	Double preset		CT6Y-2P	CT4S-2P	CT6S-2P	CT6-2P
	Indic	ator	CT6Y-I		CT6S-I	CT6-I
Digit			6	4	6	6
Digit size	9		Counting part:W4.5×H10mm Setting part:W3.5×H7mm	Counting part:W7×H11mm Setting part:W5×H8mm	Counting part:W4.5×H10mm Setting part:W3.5×H7mm	Counting part:W7×H13mm Setting part:W5×H9mm
Power su		AC power	100-240VAC 50/60Hz			
i owei sc	трріу	DC power			OVDC	
Allowable	e volta	ge range		90 ~ 110% of rated	voltage(AC power)	
Powe		AC power		7 0	& Double preset : Approx	
consump	otion	DC power	Indicator	· & Single preset : Approx	k. 5W, Double preset : Ap	prox. 6W
Count sp	eed of	INA, INB			)/1/5/10kcps	
		Counter		Reset input : Selec	ctable 1ms or 20ms	
Min. input signal width Timer		Timer	INA, RESET, INHIBI' INA, INHIBIT, RESET: Selectable 1ms or 20ms  INA, RESET, INHIBI' BATCH RESET (except CT6-I): Selectable 1ms or 20			
Input					I" level : 5-30VDC, "L" le e : Max. 1kΩ, Residual vo	
One-sho	ot outp	ut	10 / 50 / 100 / 200 / 500 / 1000 / 2000 / 5000ms			
	Con- tact		Single preset type: SPDT(1c) Double preset type: SPST(1a) for first output SPDT(1c) for second output		ST(1a) for first output, SP	•
Control		Capacity	NO: 250	VAC 3A at resistive load,	NC: 250VAC 2A at resi	stive load
	Solid- state	Туре		et type: 1 NPN open colle et type: 1 NPN open coll		Single preset type: 2 NPN open collector Double preset type: 3 NPN open collector
		Capacity		Max. 30VDC,	Max. 100mA	•
Memory	retenti	on	10 years(When using non-volatile semiconductor memory)			
External sensor power		r power	12VDC ±10%, Max. 100mA			

(A) Counter

(B) Timer

Temp. controller

Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

Display unit

Sensor controller

Proximity

Photo electric sensor

Pressure sensor

Rotary encoder

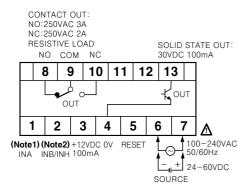
(M) 5-Phase stepping motor & Driver & Controlle

### Specifications

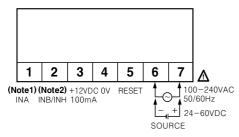
	Repeat error					
Time	Set error		Power ON start : $\pm 0.01\% \pm 0.05$ sec			
accurancy	Voltage error	Signal start: ±0.01% ±0.03sec				
	Temperature error					
Insulation	resistance	Min. 100MΩ (at 500VDC)				
Dielectric	strength		2000VAC 50/60	Hz for 1 minute		
Noise stre	ngth	±2kV th	e square wave noise(pulse	e width:1μs) by the noise	simulator	
Vibration	Mechanical	0.75mm amplitud	0.75mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 1 hour			
VIDIALIOII	Malfunction	0.5mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 10 minutes				
Shock	Mechanical	300m/s² (Approx. 30G) in X,Y,Z directions for 3 times				
SHOCK	Malfunction	100m/s² (Approx. 10G) in X,Y,Z directions for 3 times				
Relay	Mechanical	Min. 10,000,000 times				
life cycle	Electrical	Min. 100,000 times (NO: 250VAC 3A at resistive load, NC: 250VAC 2A at resistive load)				
Protection		IP65(Front panel only)				
Ambient te	emperature	-10 ~ +55℃ (at non-freezing status)				
Storage te	mperature		-25 ~ +65℃ (at non-freezing status)□			
Ambient h	umidity		35 ~ 8	35%RH		
Weight	AC power	CT6Y:Approx. 160g CT6Y-2P:Approx. 163g CT6Y-I:Approx. 127g	CT4S:Approx. 155g, CT4S-2P:Approx. 162g	CT6S:Approx. 155g CT6S-2P:Approx. 162g CT6S-I:Approx. 136g	CT6:Approx. 264g CT6-2P:Approx. 271g CT6-I:Approx. 244g	
	DC power	CT6Y:Approx. 164g CT6Y-2P:Approx. 167g CT6Y-I:Approx. 130g	CT4S:Approx. 152g CT4S-2P:Approx. 159g	CT6S:Approx. 152g CT6S-2P:Approx. 159g CT6S-I:Approx. 133g	CT6:Approx. 263g CT6-2P:Approx. 270g CT6-I:Approx. 243g	
Approval				<b>(€ :₹1</b> 0s		

#### ■ Connections

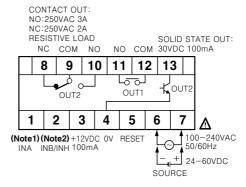
#### © CT6Y



#### © CT6Y-I



#### ○ CT6Y-2P

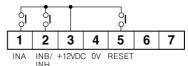


#### **\* (Note1)** INA terminal

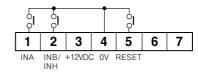
- Operation of Counter: Operating as INA signal or INH signal
- Operation of Timer: Operating as "START"

#### **\* (Note2)** INB/INH terminal

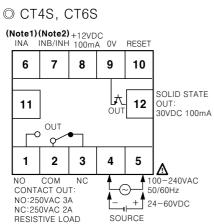
- Operation of Counter: Operating as INB signal
- Operation of Timer: Operating as INH signal
   If the INH signal applied when it is used as Timer, the processing time stops. (Hold)
- $\label{lem:connection} \mbox{\ensuremath{\mbox{\sc K}}} \mbox{\ensuremath{\mbox{\sc Connection}}} \mbox{\ensuremath{\mbox{\sc orbital}}} \mbox{\ensuremath{\mbox{\sc connection}}} \mbox{\ensuremath{\mbox{\sc orbital}}} \mbox{\ensuremath{\mbox{\sc orbital}}}} \mbox{\ensuremath{\mbox{\sc orbital}}} \mbox{\ensuremath{\mbox{\sc orb$



\*Connection of relay contact input when No-voltage input(NPN) is selected



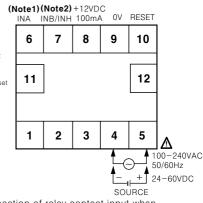
A-7 Autonics



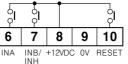
#### © CT4S−2P, CT6S−2P

#### (Note1) (Note2) +12VDC INA INB/INH 100mA 0V RESET 10 SOLID STATE OUT: 30VDC 100mA OUT2 operates on PS2 value (PS2: Second preset OUT1 11 OŪT2 OUT2 $\overline{\bigcirc}$ 2 3 4 5 1 100-240VAC 50/60Hz CONTACT OUT1, OUT2 250VAC 3A + 24-60VDC RESISTIVE LOAD SOURCE

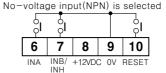
#### © CT6S−I



Connection of relay contact input when voltage input (PNP) is selected



Connection of relay contact input when



(Note1) INA terminal

 Counter: It will be as input terminal of counting input or counting no input signal.

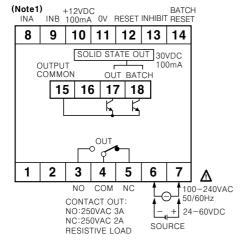
• Timer: It will be input terminal of START signal.

#### (Note2) INB/INH terminal

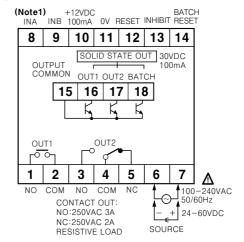
- Operation of Counter: Operating as INB signal
- Operation of Timer: Operating as INH signal

If the INH signal applied when it is used as Timer, the processing time stops.(TimeHold)

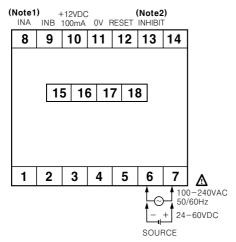




#### © CT6−2P

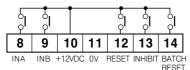


#### © CT6−I

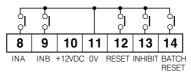


#### \*(Note1)INA terminal

- Counter: It will be as input terminal of counting input or counting no input signal.
- Timer: It will be input terminal of START signal.
- **※ (Note2)**INHIBIT signal
- When INHIBIT signal is applied at Timer operation:Processing time stops \*\*Solid state output is insulated from inner circuit by photocoupler. (Time Hold) (Power supply: 5-30VDC Max.)
  - Connection of contact input in state of selected voltage input(PNP)



◆Connection of contact input in state of selected No-voltage input



(A) Counter

(B) Timer

(C) Temp.

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Proximity

(J) Photo electric sensor

(K) Pressure sensor

(L) Rotary encoder

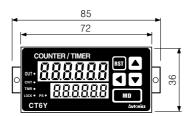
(M) 5-Phase stepping motor & Driver & Controller

#### Dimensions



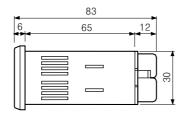






●CT6Y-2P

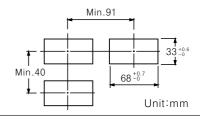




●CT6Y-I



●Panel cut-out



CTS Series

●CT4S





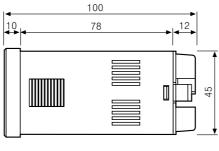


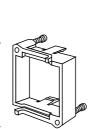
●CT6S

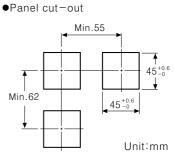








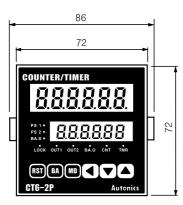




#### O CT Series

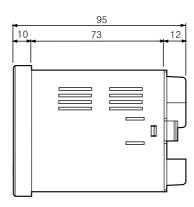
•CT6





●CT6-2P

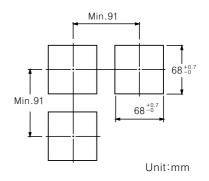




●CT6-I



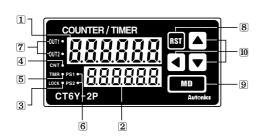
●Panel cut-out



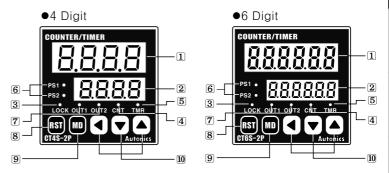
A - 9**Autonics** 

### ■Front panel identification

O CTY series



O CTS series



1 Display for processing value (Red LED) Counting value(Counter) / Processing time(Timer) / Setting symbols

LED height: 11mm for 4digit, 10mm for 6digit

2 Preset value display(Yellow-Green LED) Preset value(Counter)/Preset time(Timer) and setting symbols.

LED height: 8mm for 4digit, 7mm for 6digit

3 LOCK: Key Lock indication LOCK OFF: Light OFF LOCK O N: Light ON

\*There is no 6, 7 LED in CT6Y-I, CT6S-I.

4 CNT: Indicates operation as a counter

5 TMR: Indicates operation as a timer

-LED flickers when the timer is processing

-LED turns on when the processing time stops

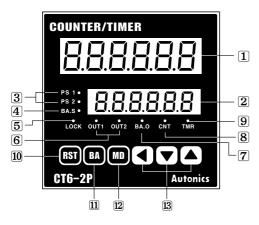
6 PS1, PS2: Indicates that preset is being displayed or changed.

7 OUT1, OUT2: Indicating operation of output

8 RST : Reset key 9 (MD): Mode key 10 (**4**), (**▼**), (**△**): Set key

\*\*In CT4S, CT6S, CT6Y, PS2 will be changed to PS and OUT2 is OUT and there is no PS1, OUT1 LED.

### O CT Series



- \*In CT6, PS2 will be changed to PS and OUT2 to OUT, since there is no PS1, OUT1 LED.
- \*There is no PS1, PS2, BA.S, OUT1, OUT2, BA.0 LED in CT6-I.
- There are no 
   Ra key in CT6-I.

1 Display for processing value (Red LED) Counting value(Counter)/Processing time(Timer)/Setting symbols

LED height: 13mm

2 Preset value display(Yellow-Green LED) Preset value(Counter)/Preset time(Timer) and setting symbols LED height: 9mm

3 PS1, PS2: Indicates which preset is being displayed or changed

4 BA.S: Indicates a batch value has been preset

5 LOCK: Key lock display

6 OUT1, OUT2: Preset the operation of output(Single & Double)

7 BA.O: Indication the operation of BATCH output

8 CNT: Indication the operation of counter

9 TMR: Indication the operation of timer

-LED flickers when the timer is operating

-LED turns off when the operating time stops

10 (RST): Reset key

11 BA : Batch key

12 (MD): Mode key

13 (**4**), (**▼**), (**△**): Set key

(A) Counter

(B) Timer

controller

Power controller

(E) Panel meter

Tacho/ Speed/ Pulse meter

Display

Sensor controller

Proximity

Photo electric sensor

(K) Pressure sensor

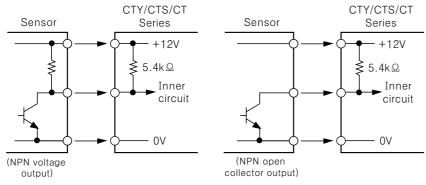
Rotary encoder

(M) 5-Phase stepping motor & Driver &

### **■Input connections**

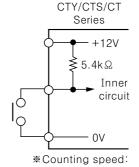
#### OInput logic : No-voltage input(NPN)

•Solid state input(Standard sensor: NPN output type sensor)



※INPUT circuit of INA, INB, INH(INHIBIT), BATCH RESET, RESET are the same.

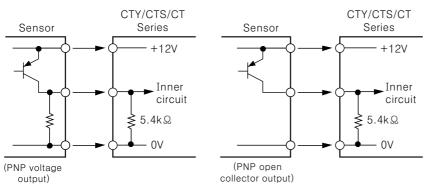
#### ●Contact input



\*Counting speed:
1 or 30cps setting
(Counter)

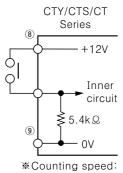
#### OInput logic : Voltage input(PNP)

Solid state input(Standard sensor : PNP output type sensor)



\*INPUT circuit of INA, INB, INH(INHIBIT), BATCH RESET, RESET are the same.
\*INA is input terminal when it is used for Counter and can be START signal input terminal when it used for Timer.

#### Contact input

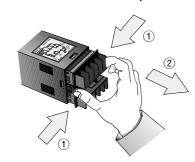


Counting speed:1 or 30cps setting(Counter)

### ■Input logic selection

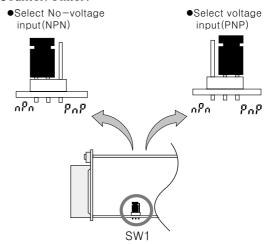
#### **©CTS** series

- 1. The power must be cut off.
- 2. Detach the case from body.



- \*Case detachment Squeeze toward ① and pull toward ② as shown in picture.
- \*\* Please check if the power is cut off!! \*\*

3. Select input logic by using input logic S/W inside Counter/Timer.



- 4. Please assemble opposite way of the case detachment.
- 5. Then apply the power to Counter/Timer.

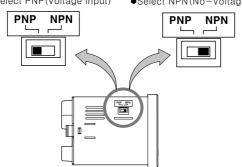
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#### OCT / CTY series

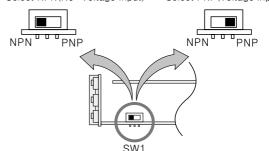
It is easy to change input logic by S/W for input logic conversion.

⟨CT series ⟩

•Select PNP(Voltage input) •Select NPN(No-Voltage input)

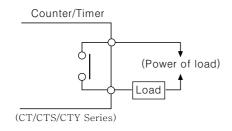


#### ⟨CTY series ⟩



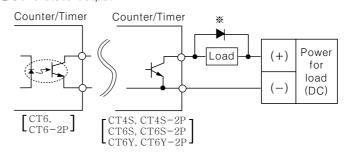
### **■Output connections**

#### OContact output



- \*Relay contact is 250VAC 3A Max.

#### OSolid state output



- \*When using inductive load(Relay etc), surge absorber(Diode, Varistor etc.) must be connected across the load.
- \*\*Use proper load and power for load not to exceed ON/OFF capacity(30VDC Max. 100mA max.) of solid state output.
- \*Be sure not to apply reverse polarity of power.

### ■ Factory Default settings

Model Set item		CT6-2P CT6S-2P CT4S-2P CT6Y-2P	CT6 CT6S CT4S CT6Y	CT6-I CT6S-I CT6Y-I
	Input mode	Up/Down-C(U/D-C)		
	Output mode	F		
	OUT1	100ms		
EB	OUT2(OUT)	Но	old	
N	CPS		30cps	
COUNTER	Min. reset time	20ms		
	Decimal point	No decimal point		
	Prescale value	6digit : 1.000, 4digit : 1.00		
	Counting memory	CLEr(Power reset)		
	Time range	6digit : 0.01s ~ 9999.99s 4digit : 0.01s ~ 99.99s		
TIMER	Up/Down mode	U(UP)		
I □	Output mode	OND(ON	N Delay)	
	Output time	Но	old	
	Input signal mode	20ms		
Inp	out method	No-voltage input(NPN)		
Lo	ck key	L.oFF(Lock OFF)		
Counter / Timer		Counter		

### **■**Error code display

Error display	Errors	Output status	How to return
Err l	CPU error	OFF	key, RESET input

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Proximity sensor

(J) Photo electric sensor

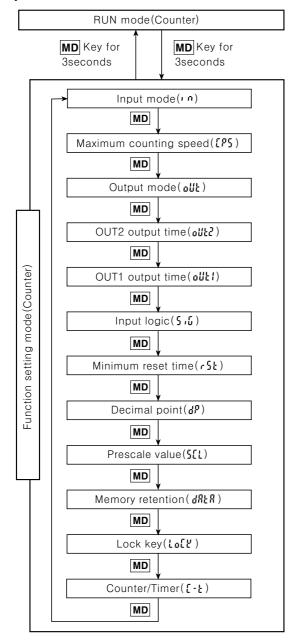
(K) Pressure sensor

(L) Rotary encoder

(M) 5-Phase stepping motor & Driver & Controller

#### ■ Counter mode

#### Operation mode in Counter

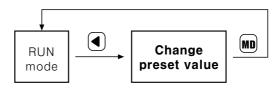


- Pressing n for over 3sec., it will enter into Counter function setting mode.
- Pressing for over 3sec.,it will return to Counter RUN mode.
- •If no keys are touched for over 60sec., it will return to Counter RUN mode.
- When using this is unit as a counter, please change to Timer( \( \mathbf{t} \) in Counter/Timer setting.

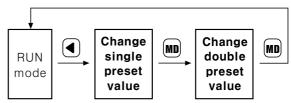
Then press (m) for over 3sec. to move to counter RUN mode and change the setting value.

# ■ Change of preset value in Counter operation

# Change the preset value in the single preset type(CT6)



### ○Change the preset value in the double preset type(CT6Y-2P)

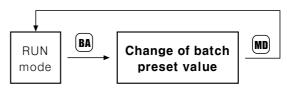


\*While changing preset value,input counter signals are still accepted.

When changing preset value, if no key is touched for 60 sec., the counter will return to RUN mode.

After changing the preset value as "0", there is **RST** key input or RESET input at RUN mode, the output will be maintained as OFF. (But in state of the output mode is "T", if changing single preset value as "0", the single output will be maintained as ON.)

# ○Change of Batch preset value Batch counter function is only available in CT6, CT6-2P type.



•If you press (BA) key in RUN mode, it will allow you to make change to the batch preset value.

After changing the batch preset value using same method as the method of Counter preset value changes by (4), (7).

A keys, it will return to RUN mode by pressing (10) key.

When proceeding to change the batch preset value, the

### ■ How to set Lock key

Be sure to set the lock mode in order to protect against accidental or unauthorized key operation.

Loff (LOCK OFF): Cancellation of the lock mode

LOCK LEVEL 1): Lock (RST) key

current batch counting value is also displayed.

[ (LOCK LEVEL 3) : Lock (®5) & ● & ● key

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### **■**Setting of Counter function modes

( mo key : Use the ▲ or ▼ key to change the setting)

	(₪ key: Use the ▲ or ▼ key to change the settin		
Setting mode	How to set(♠, ♥)		
Input mode	*When "" or "d" of input mode is set,  "5, \( \), \( \) d" of output mode will not be displayed.		
Maximum counting speed ([P5]	*Counting speed is determineded by one by one(1:1) duty ratio of INA or INB input signal andit is applied to both INA or INB.  *When using setting "d" in output mode, 5kcps and 10kcps are not indicated in the display.		
Output mode (១ដូ೬)	<ul> <li>◆Up or Down input mode</li> <li>★★★★★★★★★★★★★★★★★★★★★★★★★★★★★★★★★★★★</li></ul>		
OUT2 output time( oじとご )	*There is no "OUT1 output time" in single preset model, "OUT2 output time" will be shown as "OUT output time of the terms."		
OUT1 output time(oUE1)	[*10→50→100→200→5000→1000→2000→5000→ XoLd] Unit:ms		
Input logic (5, 5)	¬¬¬¬ : Voltage input ¬¬¬¬¬ : No-voltage input *It indicates according to internal position, and it can't be set by ♠ & ▼ key.		
Min. reset time (ァ5と)	↓ → ↓ ↓ Unit:ms  **Min. external RESET signal width		
Decimal point (성위)	• 6 Digit  **Decimal point setting is applied to counting value and setting value at the same.		
Prescale value	<ul> <li>★ (A) key: Shift the flickering digit</li> <li>★ (A), (¬) key: Change the prescale value</li> <li>★ (A), (¬) key: Change the prescale value</li> <li>★ (A), (¬) key: Change the prescale value</li> <li>★ (A) (A) (A) (A) (A) (A) (A) (A) (A) (A)</li></ul>		
Memory retention (성유난유)	* [LEr: Power reset for counting value.  (Reset counting value when power off)  rE[: Memorize counting value when power off)		
Lock key (Lo[ť)	→L.off → Lo[.] → Lo[.] → Lo[.]		
Counter/Timer	Collo   * Collo : Counter  Ł,ōE : Timer		

<sup>\*</sup>When selecting the "d" output mode and if 1kcps is used, the output may not operate normally because of response time of the contact. Therefore, in this case be sure to use the solid state output.

Autonics A-14

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Proximity sensor

(J) Photo electric sensor

(K) Pressure sensor

(L) Rotary encoder

(M) 5-Phase stepping motor & Driver & Controller

<sup>₩</sup>When it is in function setting mode, no external input signal will be accepted and the output will stay in the OFF state.

※There are no output mode and output time setting mode of function setting mode in CT6Y-I, CT6S-I, CT6-I models.

#### ■ Change of Counter preset value

#### **○Change the set preset value of single preset type(CT6)**

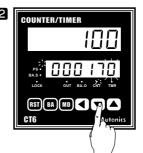
•How to change in the single preset type: To change the preset value from 175 to 180.



Press key to enter in state of changing preset value.

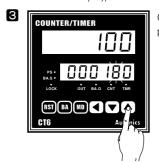
The prior preset value is indicated and the first digit

"5" flashes. (PS LED ON)



Change "5" to "0" by pressing 
▼ key 5 times, and shift the flickering to the second digit by ◀ key once.

("7" is flickering digit)



Change "7" to "8" by pressing **(A)** key once.

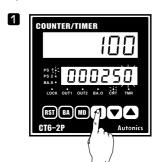


The change to the preset value is completed.

To return to RUN mode, press MD key. (PS LED OFF)

#### **○Change the preset value of double preset type(CT6-2P)**

•How to change in the double preset type: To change the double preset value **from 500 to 100** when the single preset value is **250**.



Pressing ( key, it will enter into the change of single preset. The previous setting value will be displayed and "0" will flickers.

(PS1 LED ON, PS2 LED OFF)



The single preset value is not changed. Move to the change of double preset value by pressing m key.

The previous double preset value "500" is displayed and the "0" will flicker.

(PS1 LED OFF, PS2 LED ON)



Change "500" to "1000" with ◀, (▼), (▲).

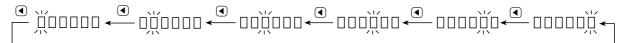
(The change method is the same as Single preset type Counter)



Press (m) key to complete the setting and return to RUN mode.

(PS1 LED OFF, PS2 LED ON)

- \*When changing preset value, if no key is touched for 60 sec., the counter will return to RUN mode.
- \*\*After changing the preset value to "0", there is key input or RESET input at RUN mode, the output will be maintained as OFF. (But if state of the output mode is "T", if change single preset value to "0", the single output will be maintained as ON.) Also applies to OUT2 in double preset value.
- \*Whenever ♠key is pressed in the state of changing preset value, the flickering digit shifts from the right to the left.

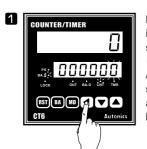


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### ■Batch Counter function(Counter)

#### OChange the setting value of Batch counter

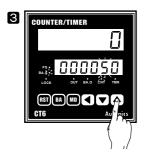
●In case of setting Batch setting value as "50"



Press (BA) key in RUN mode, it will enter into the program state of Batch setting value. (BA.S LED ON display)
After entering into the state of setting the first "0" will flicker and the remaining digits will be on steady.



Move to the second position by pressing ◀ key one time. The second "0" will flicker.



Change "0" to "5" by pressing 5times.

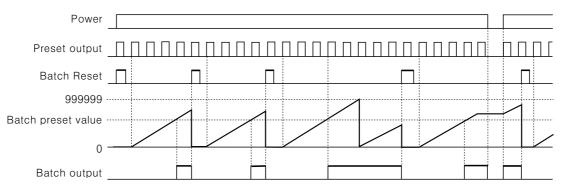


Pressing (MD) key to complete the Batch setting will return Counter to the RUN mode. (BA.S LED OFF display)

\*Batch Counter function is only in CT6 and CT6-2P.

\*When entering into Batch setting, if no key is touched for 60sec., it will return to Counter operation mode.

#### **OBatch Counter function**



- \*When the Batch counting value reaches the Batch set value, the Batch count value is coutinuously increased and the Batch output remains in the ON state until the Batch reset is applied.
- \*When the Batch output turns on and if the power turns off and then turns on again, the Batch output remains in the ON state until the Batch reset signal is applied.
- \*When the Batch counting value counts over 999999, it resets to "0", and it counts up again.
- \*If the Batch set value is "0(ZERO)", the Batch counting value counts up, but output remains in the OFF state.
- \*The Batch counting value is not changed by front style style or external reset signal.
- ※In the CT6-2P, "Count up" refers to reacting the second set value.

#### **OReset the Batch counting value**

When the terminal of Batch RESET is externally short-circuited, the BATCH counting value will be reset. But the Batch RESET is different dependent on the input logic setting.

: When Voltage input type (PNP) is selected, please make terminal numbers 10 and 14 short-circuited.

And when No-voltage input type (NPN) is selected, please make terminal number of 11 and 14 short-circuited.

#### OCheck the Batch counting value

In order to check the Batch counting value during the Counter operation, press the BA key to display both the Batch counting value and setting value.

After checking Batch counting value, it will return to RUN mode by pressing [MD] key.

\*There is no (BA) key lock function for Batch function.

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor

(I) Proximity sensor

(J) Photo electric sensor

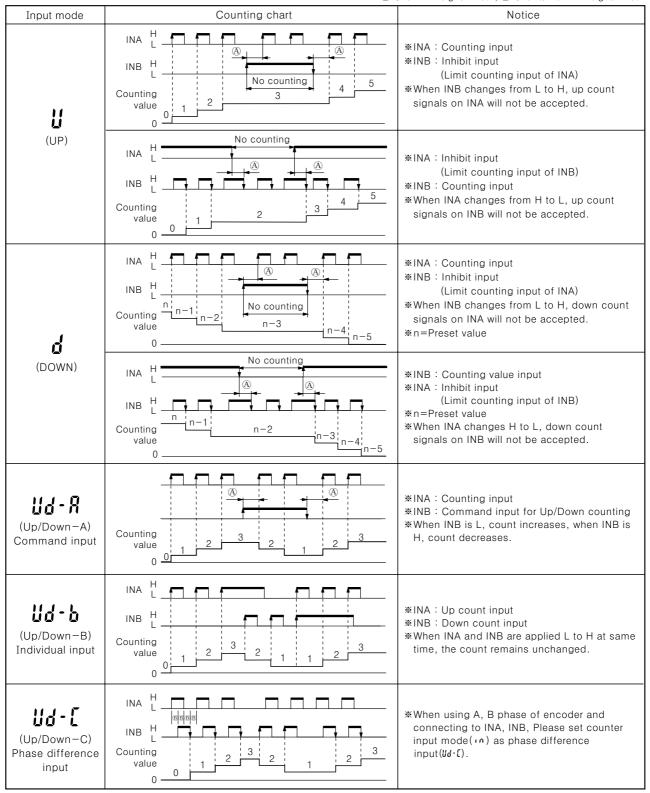
(K) Pressure sensor

(L) Rotary encoder

(M) 5-Phase stepping motor & Driver &

#### Input operation mode for counter

\*A:Over Min. signal width, B:Over 1/2 of Min. signal width

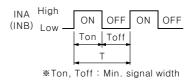


\* "H" and "L"

	Voltage input (PNP)	Contact input (NPN)
Н	5-30VDC	Short circuit
L	0-2VDC	Open

\*Min. signal width by counting speed

Counting speed	Min. signal width	
1cps	500ms	
30cps	16.7ms	
1kcps	0.5ms	
5kcps	0.1ms	
10kcps	0.05ms	



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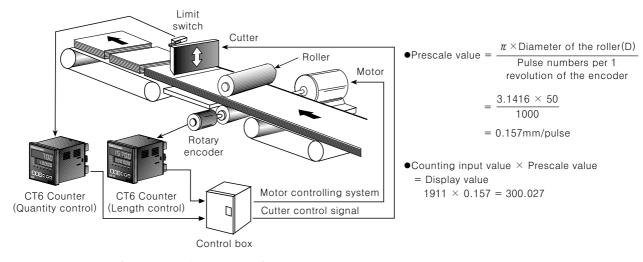
### Application of Prescale function

This function is to set and indicate calculated unit for actual length, liquid measure, position, etc. It is called "Prescale value" for measured length, measured liquid, measured position per 1 pulse. Ex1)Counting control by Counter(CT6) and Limit Switch

As below application, when the cutter operates 1 time, 10 sheets of paper are produced. In this case, if we set 10 as prescale setting value of function mode, Counter indicates 10, 20, 30.....whenever limit switch operates 1st time, 2nd time, 3rd time....(no need to set decimal point)

#### Ex2)Length control by Counter(CT6) and Encoder

- : In case of cutting paper each 300mm using a 50mm diameter(D) roller connected with Encoder of 1000 pulse.
- •Set decimal point 3 digit at decimal set mode of function set mode. Set 0.157 of prescale value at prescale value set mode.
- •If set preset value 300.000 at RUN mode, Counter will count each 0.157 per 1 input signal.



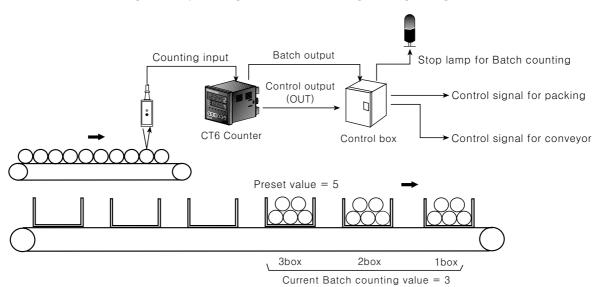
### Application of Batch Counter function

©Put 5pieces of product in a box then pack the boxes together when the number of boxes reaches to 200pieces.

- •Counter preset value : PRESET value(setting value) = "5", Batch setting value = "200"
- •When the counting value of Counter reaches to the preset value"5", the counting value of Batch Counter will be increased by "1" and the control output (OUT) will be on. When the control box receives the control output (OUT), it moves the conveyor so the next empty box can be filled.

When the counting value of Batch reaches to "200", Batch output will be ON.

Then the control box stops conveyor and provides a control signal for packing.



(A) Counter

(B)

(C) Temp. controller

(D) Power

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Proximity

(J) Photo electric sensor

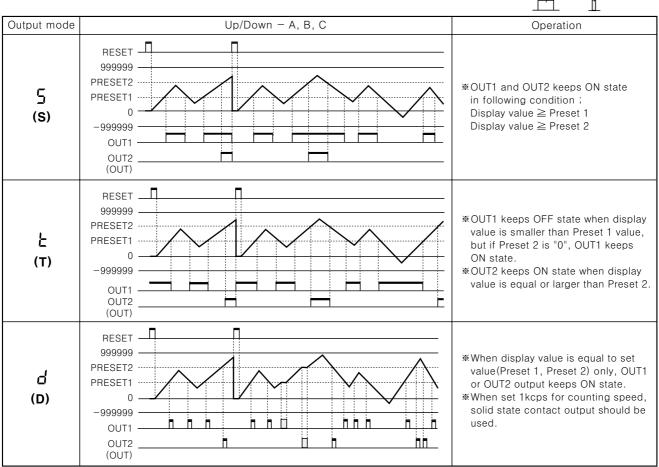
(K) Pressure sensor

(L) Rotary encoder

(M) 5-Phase stepping motor & Driver & Controller

#### Output operation mode(Counter) Coincidence One-shot output One-shot output (OUT1 output) Hold output output (OUT2 output) Hold output Ĺ Input mode Output Operation mode Up Down Up/Down A, B, C П RESET | П П П 999999 \*After Counting up, the display PRESET2 F value increases or decreases PRESET1 until the reset signal is applied, (F) and hold outputs will be held. OUT1 OUT2 П (OUT) П $\square$ П RESET 999999 PRESET2 After counting up, display value PRESET1 $\cap$ and hold output will be held 0 until reset signal is applied. (N) OUT1 OUT2 (OUT) П П RESET The display value will be Reset 999999 Start at the same time counting PRESET2 ٢ PRESET1 \*Hold output of OUT1 turns off (C) after One-shot time of OUT2. OUT1 \*One−shot output of OUT1 OUT2 operates regardless to OUT2. (OUT) П Л Д RESET \*After One shot Time of OUT2, 999999 display value will be Reset start PRESET2 counting operation starts again. PRESET1 \*Hold output of OUT1 turns off 0 (R) after One-shot time of OUT2. OUT1 \*One−shot output of OUT1 \*\* OUT2 operates regardless to OUT2. (OUT) П Д П П RESET 4 After counting up, the display 999999 value increases or decreases PRESET2 ۲ until the reset signal is applied. PRESET1 \*Hold output of OUT1 turns off (K) after One-shot time of OUT2. OUT1 \*One-shot output of OUT1 OUT2 operates regardless to OUT2. (OUT) \*After counting up, display value is RESET \_ П held for One-shot time of OUT2. 999999 Counter operation start again at the PRESET2 same time of OUT2 output is ON p PRESET1 and count value will be Reset start. ※Hold output of OUT1 turns off after (P) OUT1 One-shot time of OUT2 OUT2 ≪One-shot output of OUT1 operates (OUT) regardless to OUT2. П RESET \_ Д After counting up, display value 999999 increases or decreases for PRESET2 One-shot time of OUT2. q PRESET1 \*Hold output of OUT1 turns off 0 (Q) after One-shot time of OUT2. OUT1 \*One-shot output of OUT1 OUT2 operates regardless to OUT2. (OUT) RESET $\blacksquare$ П П П П П П \*After counting up, display value 999999 and Hold output of OUT1 is held PRESET2 until applying the reset signal. 8 PRESET1 \*One-shot output of OUT1 0 (A) operates regardless to OUT2. OUT1 **\*OUT2** returns automatically after OUT2 one shot time (OUT)

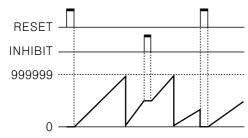
\*Output of single preset type is operating the same as OUT2 of double preset type.



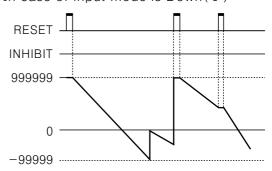
\*The output of single preset operates of double prese type.

### ■Counter operation of Indication model(CT6Y-I, CT6S-I, CT6-I)

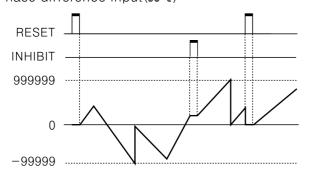
•In case of input mode is Up( ₩)



●In case of input mode is Down( d )



•In case of the input mode is command input(Ud-R), Individual input(Ud-b), Phase difference input(Ud-ℓ)



(A) Counter

Coincidence

output

Hold output

(B) Timer

(C) Temp.

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Proximity

(J) Photo electric sensor

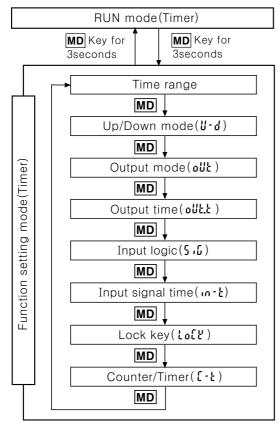
(K) Pressure sensor

(L) Rotary encoder

(M) 5-Phase stepping motor & Driver & Controller

#### ■Timer mode

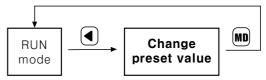
#### Operation mode in Timer



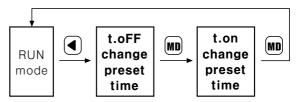
- Pressing mo for over 3sec., it will enter into Timer function setting mode
- Pressing m for over 3sec.,it will return to Timer RUN mode.
- When using this unit as a Timer, please change to Timer (£) in Counter/Timer setting.
   Then press for over 3sec. to move to Timer RUN mode and change the setting value.
- •If no keys are touched for over 60sec.,it will return to Timer RUN mode.

# ■ Change of preset value in Timer operation

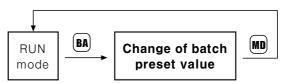
# ○To change preset time in case of the output is not FLK



- •In state of changing preset value, if no key is touched for 60sec., the timer will return to RUN mode.
- ○To change preset time in case of the output is FLK



- In state of changing preset value, if no key is touched for 60sec., the timer will return to RUN mode.
- Change of Batch preset value



●If press ■ key at RUN mode, it will move to the state of batch preset value changes. After change the batch preset value same as the method of Counter preset value changes by ◀, ▼, ♠ keys, it will move to RUN mode by pressing ♠ key.

When it moves to the state of batch preset value, the previous batch counting value will be displayed.

#### ■Time range

#### 1)6 Digit type Time range

Time range	Function setting mode		
Time range	Timing display	Preset display	
0.01s to 9999.99s	586	999999	
0.1s to 99999.9s	586	999999	
1s to 999999s	586	999999	
0.01s to 99m 59.99s	ñ S	995999	
0.1s to 999m 59.9s	ñ 5	999599	
0.1m to 99999.9m	ņ	999999	
1m to 999999m	ň	999999	
1s to 99h 59m 59s	X ñ S	995959	
1m to 9999h 59m	Χň	999959	

\*\*Model: CT6Y-2P, CT6Y, CT6Y-I, CT6S-2P, CT6S, CT6S-I, CT6-2P, CT6, CT6-I

#### 2)4 Digit type Time range

Time range	Function setting mode		
Time range	Timing display	Preset display	
0.01s to 99.99s	580	9999	
0.1s to 999.9s	500	9999	
1s to 9999s	580	9999	
1s to 99m 59s	ñ 5	9959	
0.1m to 999.9m	ň	9999	
1m to 9999m	ň	9999	
1m to 99h 59m	X A	9959	
1h to 9999h	X	9999	

\*Model: CT4S-2P, CT4S

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### Setting of Timer function modes

(MD key: Use the ▲ or ▼ key to Change the setting)

	(		
Setting mode	How to set		
	*The time range for 6digit type $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		
Time range (588 / ñr n / Kolir)			
	*The time range for 4digit type    SEC		
UP/DOWN mode ( ដ-d )	*Up: Time proceeds from 0(zero) to the set value  Down: Time proceeds from the set value to 0(zero)		
Output mode	and →ond.1→ond.2→ FLY→FLY.1→FLY.2→, nt→, nt.1→ oFd		
Output time ( ۵ՄԷ.Է )	$10 \rightarrow 50 \rightarrow 100 \rightarrow 200 \rightarrow 500$ *It is operation time of control output according to output mode.  Unit: ms		
Input logic	*It indicates according to internal position, and it can't be set by & key.		
Input signal time	*CTS series : Min. external INA, INH, RESET signal width CT series : Min. external INA, INHIBIT, RESET, BATCH, RESET signal width		
Lock key(Lock)	L.off→Lo[.1→Lo[.2→Lo[.3-]		
Counter/Timer	EoUn   * EoUn : Counter  Ł,ñE : Timer		

₩When it is in the function setting mode, no external input signal will be accepted and the output will stay in the OFF state.

\*In case of output mode is FKL, INT, INT1, OFD, there is no output time setting in the function setting mode.

\*In the indicator type (CT6Y-I, CT6S-I, CT6-I), there are no output modes or output times in the function setting mode.

\*\*Control output operates as OUT2 in the double preset type (CT6Y-2P, CT6S-2P, CT4S-2P, CT6-2P), and OUT1 always remains in "OFF" status.

\*When in the function setting mode, if no key is touched for 60 sec. the timer will return to RUN mode.

### ■ How to set Lock key

Be sure to set the lock mode in order to protect against accidental or unauthorized key operation.

Loff (LOCK OFF): Cancellation of the lock mode

LOCK LEVEL 1): Lock RST key

(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Proximity sensor

(J) Photo electric sensor

Pressure sensor

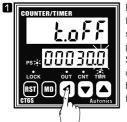
(L) Rotary encoder

(M) 5-Phase stepping motor & Driver & Controller

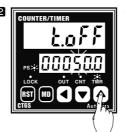
### ■ Change of the setting time of Timer

#### Change of the setting time in FLK output mode(CT6S)

: Change t.oFF time from 30sec. to 50sec., t.on setting from 40sec. to 20sec. (Output mode:FLK, Time range:tr-2)



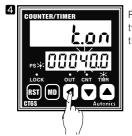
Pressing • key to enter into the state of changing preset time.
Shift the flickering digit to "3" position by pressing • key twice.



Change "3" to "5" by pressing • twice.



Pressing No key to complete t.oFF time then enter into the state of changing t.on time.



Pressing \( \big \) key twice to move to the "4" position.



Pressing

▼ key twice
to change
"4" to "2".



Pressing ND key to complete the setting time then return to RUN mode.

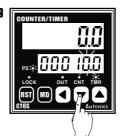
#### OChange of the preset time when output mode is not FLK(CT6S)

: Change time from 15.0sec. to 20.0sec.(Output mode: OND, Time range: tr-2)

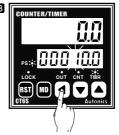


Pressing • key to enter into the state of changing preset time.

Pressing • key once to move to the "5" position.



Pressing
A key 5times
to change
"5" to "0".



Pressing \( \big \) key once to move to "1" position.



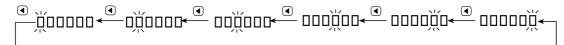
Pressing Akey once to change "1" to "2".



Pressing makey to complete the change of preset time then return to RUN mode of Timer.(PS LED OFF)

\*When entering into the state of changing preset time, the time will progress continously.

\*When changing preset value, if no key is touched for 60sec., the timer will return to RUN mode.



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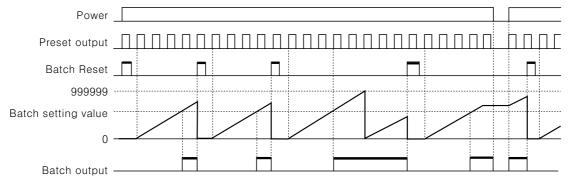
### ■Batch Counter function(Timer)

- : When it reaches the Batch setting value to count the number of Time-ups, Batch output will be ON.
  But when the output mode is "FLK", the number of Time-ups will be 2 times because it will count both Toff, and Ton time-ups.
  - When time reaches the Toff setting time, Batch counting value will be increasd. And when it reaches the Ton time, Batch counting value will be increased.

#### OHow to set the Batch setting value

: Batch setting value is not for setting the time, it sets the counting value like a Counter. When using it as Timer, the method of Batch setting is the same as Batch setting method of Counter. Please see A-18page.

#### **OBatch Counter function**



- \*When the batch counting value reaches the batch set value, the batch reset signal is applied and the batch output returns to the OFF state.
- \*When the batch output turns on and if the power turns off and then turns on again, the batch output remains in the ON state until the batch reset signal is applied.
- \*When the batch counting value counts over 999999, it resets to 0(ZERO), and it counts up again.
- ※If batch set value is 0(ZERO), the batch counting value counts up, but the batch output remains OFF state.
- ※The batch counting value is not changed by front 
   屬 key or external reset signal.

#### **OReset the Batch counting value**

When the terminal of Batch RESET is externally short-circuited, the BATCH counting value will be reset. But the Batch RESET is different dependent on the input logic setting.

: When Voltage input type(PNP) is selected, please make terminal numbers **10** and **14** short-circuited. And when No-voltage input type(NPN) is selected, please make terminal number of **11** and **14** short-circuited.

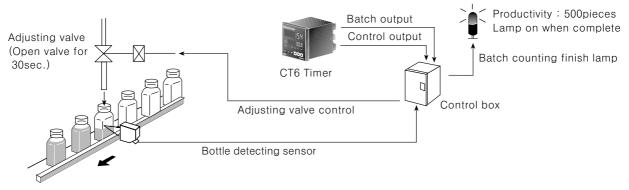
#### Check the Batch counting value

In order to check the Batch counting value during the Timer operation, press the key to display both the Batch counting value and setting value. After checking Batch counting value, it will return to RUN mode by pressing key.

\*There is no key lock function for Batch function.

#### Application of Batch counter

Fill milk into the bottle for 30sec.(Setting time), then when 500 bottles are completed, turn Batch counting finish lamp on. (Setting time: 30sec., Batch setting value: 500)



(A) Counter

(B) Timer

(C) Temp.

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Proximity sensor

(J) Photo electric sensor

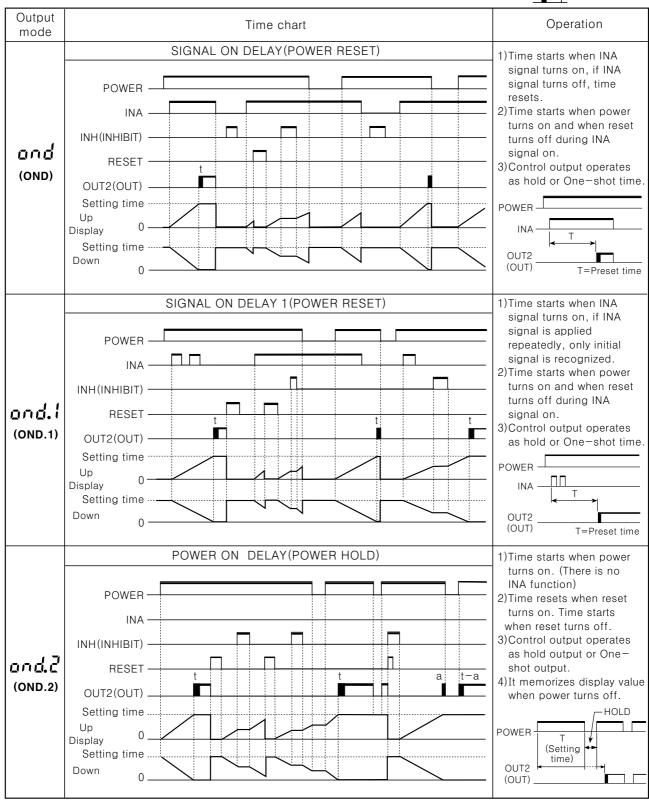
(K) Pressure sensor

(L) Rotary encode

(M) 5-Phase stepping motor & Driver & Controller

### ■Output operation mode(Timer)



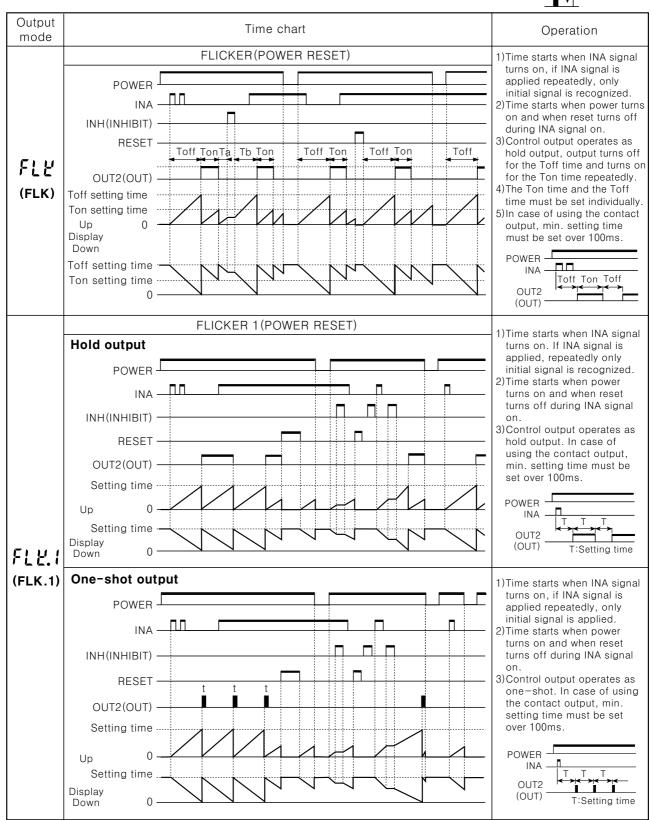


\*POWER RESET: There is no memory retention. (Timer resets to initial value)

\*POWER HOLD: There is memory retention. (It memorizes the indicating value when power is cut off and displays the same value when power returns)

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#### 



 $\ensuremath{\texttt{\#POWER}}\xspace \ensuremath{\mathsf{RESET}}\xspace \xspace: \ensuremath{\mathsf{There}}\xspace \xspace \xs$ 

\*POWER HOLD: There is memory retention. (It memorizes the indicating value when power is cut off and displays the same value when power returns)

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(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Proximity sensor

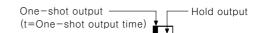
(J) Photo electric sensor

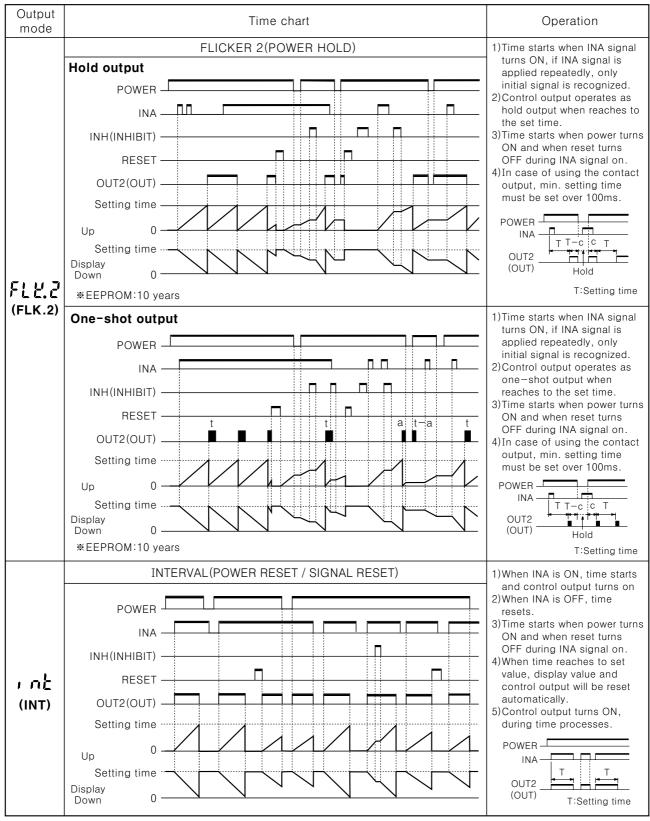
(K) Pressure sensor

(L) Rotary encoder

(M) 5-Phase stepping motor & Driver & Controller

#### **■Output operation mode(Timer)**





\*POWER RESET: There is no memory retention. (Timer resets to initial value)

\*\*POWER HOLD: There is memory retention. (It memorizes the indicating value when power is cut off and displays the same value when power returns)

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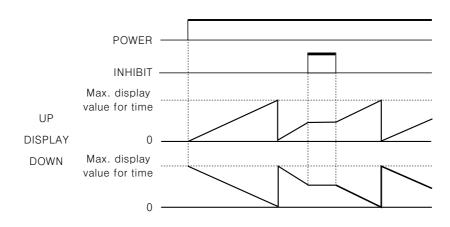
### **■**Output operation mode(Timer)



Output mode	Time chart	Operation
, nŁ.1	INTERVAL 1 (POWER RESET)  POWER INA INH(INHIBIT) RESET OUT2(OUT)	1)Control output turns ON and time starts when INA signal turns ON. 2)If INA signal is applied repeatedly, only initial signal is recognized. 3)When reaches to set value, display value and control output are reset automatically. 4)Time starts when power turns ON and when reset turns OFF
(INT.1)	Setting time  Up  Setting time  Display Down  Down  O  O  Display Down  Display Display Display Display Down  Display Disp	during INA signal on. 5)Time processes normally while INA signal keeps ON status.  POWER INA OUT2 (OUT) T:Setting time
oFd (OFD)	POWER INA INH(INHIBIT) RESET OUT2(OUT) Setting time Up Display Down 0	1)If power is on and reset is OFF, control output remains ON while INA signal is ON. 2)When time reaches to set value, display value and control output will be reset automatically.  POWER  INA  T  OUT2  (OUT)  T:Setting time

\*POWER RESET: There is no memory retention. (Timer resets to initial value)

### **■**Timer operation of Indication model(CT6-I, CT6S-I)



(A) Counter

(B) Timer

(C) Temp. controller

(D) Power controller

(E) Panel meter

(F) Tacho/ Speed/ Pulse meter

(G) Display unit

(H) Sensor controller

(I) Proximity sensor

(J) Photo electric sensor

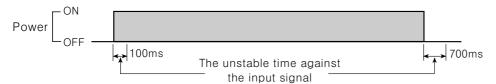
(K) Pressure sensor

(L) Rotary encoder

(M) 5-Phase stepping motor & Driver & Controller

#### ■Proper usage

#### ©Turning power ON/OFF



- ullet Power voltage rises for 100ms after power on and falls for 700ms after power off.
- Therefore do not apply any input signal during these times.
- •When applying the power into CT series, please apply the power quickly by using Switch or Relay.

#### OInput signal line

- •Use as short a cable from the sensor to this unit as possible.
- •Use shielded cable for long input line.
- •Keep input cables separate from power cables.

#### OInput logic selection

When selecting or changing the input logic, the power source must be cut off.

Then select the input logic according to the method of changing input logic.

#### Contact counting input

If applying contact input at high speed mode (1k,5k,10k), it may miscount by chattering.

Therefore, set low speed mode. (1 or 30cps)

- When testing dielectric voltage and insulation resistance of the control panel with this unit installed.
  - •Please isolate this unit from the circuit of control panel.

#### ODo not use this unit in the following places

- •Place where ambient temperature is over  $55\,^{\circ}$ C or less than  $-10\,^{\circ}$ C.
- •Place where ambient humidity is over 85%RH or where condensation occurs by temperature changes.
- •Place where there is severe vibration or impact.
- •Place where strong magnetic field or electric noise is generated.
- •Place where strong alkalis or acids are used.
- •Place where there are direct rays of the sun.

#### OUse under these conditions

- ulletIndoors
- ●Maximnm height 2000m
- ●Pollution Degree 2
- Iustallation category II
- \* Above cautions must be kept because malfuction or failure of unit can be occured.

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